

INDIAN SUMMER CO-OP CUP FILLER AND TEMP. DEVIATION LOG

Shift: 1st Date: 09/22/2015 3958 W. Chautauque Rd. Ludington MI, 49431

Operator: Barbara

Size: 4.5oz

Chart and Closing temps need to be taken every 30 minutes Purge if fill tank temperature drops to 185 degrees or less

Time	7:39	7:49	8:15	8:45	9:15	9:32	9:45	10:07	10:15	10:30	11:15	11:55	12:15	12:45	1:15	1:45	2:15
Chart Temp	205	205	205	205	207	209	209	210	206	209	202	203	203	202	202	202	202
Closing Temp.	200	202	202	202	202	204	204	203	201	202	202	202	202	202	202	202	202

Time																	
Chart Temp.																	
Closing Temp																	

CUP LINE DOWNTIME any time down for more than 1 minute Purge if Fill Tank temperature drops to 185 degrees or less

Downtime Start	7:41	7:59	8:06	8:19	8:59	9:59	1:44										
Tank Temp. @ Downtime	206	206	206	206	209	209	209										
Purge?	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y
Downtime Finished	7:49	8:19	8:19	8:59	10:08	10:39	1:44										
Tank Restart Temp.	202	202	202	202	202	202	202										
Reason	Fix weight	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce	Purge sauce

Reviewed By: [Signature] Date: 9/27/2015

INDIAN SUMMER CO-OP CUP FILLER AND TEMP. DEVIATION LOG

3958 W. Unauvez Rd.
Ludington MI, 49431

Shift: mpd Date: 9/22/2020

Operator: Gauri

Size: 4502

Chart and Closing temps need to be taken every 30 minutes Purge if fill tank temperature drops to 185 degrees or less

Time	4:15	5:15	5:59	6:15	6:45	7:15	7:36	7:45	8:15	8:45	9:15	9:45	10:15	10:45	11:15	11:31	11:45	12:15
Chart Temp	206	208	196	208	207	205	199	208	207	208	199	202	207	206	209	206	204	206
Closing Temp.	200	201	187	201	204	200	193	202	195	202	198	191	198	199	198	199	199	200
Time																		
Chart Temp.																		
Closing Temp.																		

CUP LINE DOWNTIME any time down for more than 1 minute Purge if Fill Tank temperature drops to 185 degrees or less

Downtime Start	5:52	7:31	9:14	11:27														
Tank Temp. @ Downtime	207	198	204	205														
Purge?	Y	N	Y	N	Y	N	Y	N	Y	N	Y	N	Y	N	Y	N	Y	N
Downtime Finished	5:59	7:36	9:17	11:31														
Tank Restart Temp.	196	196	196	206														
Reason	fix weights	fix weights	fix weights	fix weights														

Reviewed By: Gauri Date: 9/23/2020